This is just a basic fautlfinding check sheet. It is impossible to put down every fault on a single workflow guide, but this gives a good starting list. The actions to take are non in any specific order, it is up to you to work out the best ones to try.

#### Failure to Crank / Cranking Slowly

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<ul> <li>Check the Battery is not Isolated</li> <li>Check the Ignition is on</li> <li>Flat Battery</li> <li>Dead Battery</li> </ul>	<ul> <li>Switch on Battery Isolation Switches</li> <li>Switch on ignition and confirm panel lights</li> <li>Measure battery voltage – fully charged should be above 12 volts</li> <li>Check battery electrolyte levels</li> <li>Do a hygrometer check on each cell and confirm charge</li> <li>Try starting from house battery</li> <li>Charge battery - if possible</li> </ul>
Check connections on Starter motor and solenoid	Tighten any loose     connections
<ul> <li>Jammed Starter Motor</li> <li>(Can you hear the solenoid engaging and the starter motor is getting hot?)</li> </ul>	• Gently tap the side of the starter motor
Faulty Solenoid	• Try shorting out the solenoid terminals with a screw driver.
Engine oil too thick	<ul><li>Check oil</li><li>Check oil moves freely on the dip stick.</li></ul>

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### **Failure to Fire**

<ul> <li>Lack of Fuel</li> <li>Contaminated Fuel</li> <li>Air in Fuel System</li> </ul>	<ul> <li>Check fuel level</li> <li>Check Isolation Valve</li> <li>Drain of water in tank</li> <li>Check primary Fuel Filter</li> <li>Check engine Fuel Filter</li> <li>Bleed System</li> <li>Replace Fuel</li> </ul>
Insufficient heat from glow plug	<ul> <li>Check electrical connections on glow plug</li> <li>Check Glowplug electrical resistance. Less than 10 ohms</li> </ul>
Cranking Speed is too low	See section above.
Insufficient Inlet Air	<ul><li>Check Air filter</li><li>check air vents into the compartment are not blocked</li></ul>
Faulty Injectors	• Extract and clean injectors.

### Lack of Exhaust Water

Closed inlet Seacock	• Open seacock (valve may show open but have a broken handle, you should be able to feel the friction from the moving handle)
Fouled Seawater Strainer	
Water Leaks	<ul><li>Will show as a rise in bilge water level</li><li>Check all hoses.</li><li>Check outlet of inlet seacock</li></ul>
Trapped Air	
Fouled Heat Exchanger	
Raw-water pump not functioning	<ul> <li>Broken Impeller</li> <li>Broken or poor tension drive belt (if belt driven)</li> </ul>
Fouled Heat Exchanger	Clean Heat Exchanger

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### **Overheating – with Exhaust Water**

Fouled Heat Exchanger	Clean Heat Exchanger
Malfunctioning Thermostat	<ul> <li>Remove thermostat and check operation in a pot of water on galley stove</li> <li>If at sea and need to return to shore – run for short periods with thermostat internals removed. Keep engine load low.</li> </ul>

Diuch of	Greyemone
Excessive Growth on Propeller	<ul> <li>Dive on the propeller and clean – even a small amount of growth will cause smoke</li> </ul>
Excessive Grown on hull	• Clean Hull. A heavily fouled hull will make the engine work much harder than normal.
• Dirty Fuel	<ul> <li>Check fuel filter elements</li> <li>Check that it is not too cold for the grade of diesel</li> <li>Check fuel condition – take sample         <ul> <li>Look for water</li> <li>Look for particulates</li> </ul> </li> <li>Flush fuel system if needed</li> </ul>
Fouled injectors or fuel pump	<ul> <li>Add fuel injector cleaner fuel additive to see if issue clears up.</li> <li>Clean injectors</li> <li>Clean fuel Pump</li> </ul>
Air in Fuel System	Bleed off Excess air
Engine Room Ventilation	<ul> <li>Check ventilation system is operating correctly – is smoke coming from ventilation</li> </ul>
Engine Room Fire	Release Fire extinguisher into the engine bay.
Turbocharger Failure	Have turbo charger serviced

### **Black or Grey Smoke**

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Old or Incorrect Grade of Oil	<ul> <li>Change Oil if it is old</li> <li>If an oil change has just been done, probably incorrect grade</li> </ul>
Diesel Fuel in Engine Oil	• From the dipstick, drip a few drops of oil onto a paper towel. Look for a halo around the oil spot. The bigger the halo, the more diesel fuel is present. Conduct oil change.
Too Much Oil in the Sump	<ul> <li>Check oil level – if too much but viscosity is consistent, pump out excess oil</li> </ul>
Too much Crank Case Pressure	<ul> <li>Check crankcase breathers – you can also open the oil filler cap to see if there</li> </ul>
Excessive Engine Wear	• There is not much that can be done apart from have the engine overhauled by a diesel mechanic.
Head Gasket Leak	Have the engine repaired by a diesel Mechanic
Turbocharger Seal Failure	Have turbo charger serviced

### **Blue or White Smoke**

### **Battery System Not Charging.**

Incorrect drive belt tension or broken drive belt	• Confirm the belt tension. Deflection in the centre of the belt is about 12mm.
Poor electrical connections	<ul><li>Check all electrical connections are tight and securely</li><li>Check cables for any damage</li></ul>
Failed Battery	• Check the battery voltage when isolated. If less than 8v, the battery has a failed cell and need to be replaced.
Failed alternator	Check output voltage of the alternator when the engine is running

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### **Engine Running Rough – Vibration**

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Faulty Fuel Injection System	• Add fuel injector cleaner fuel additive to
	see if issue clears up.
	Clean injectors
	Clean fuel Pump
Propeller Issues	• Fouled Propeller – Clean
	Damaged Propeller - Replace
Faulty or Damaged Engine Mounts	Check mounts, tighten loose mounts
	Replace mounting rubbers
Air in the Fuel System	Bleed Fuel System
YY	

Engine Stalls	
Line Wrapped around Propeller	• Go for a swim and clean the propeller
Lack of Fuel Supply	<ul> <li>Empty tank</li> <li>Accidental Closure of Fuel Supply Valve</li> <li>Fouling of primary filter due to sudden inrush of water</li> <li>Damaged fuel Supply line – look for diesel in the bilge</li> </ul>
Contaminated Fuel	• Check fuel condition, flush fuel system if required.
Blocked Fuel Tank Breather	<ul> <li>Open fuel filler cap – if there is a sudden change of pressure then the breather line is blocked</li> </ul>

### Engine Stalle

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